

## Use of Alternative Supplier Codes

### Previous issues

01.10.2021	New Version
07.10.2021	Changes in in section 3. Alternative supplier code marking

### Changes

01.10.2021

07.10.2021      Differentiation of rubber components (hard, soft, softest)

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### 1. Scope

This standard provides notes on the use of the company designation for alternative supplier code. It also provides an overview of the markings used for Extruded parts.

### 2. Purpose

This system enables Eldisy to expand the search for alternative suppliers while maintaining well known and easy to understand coding system

### 3. Alternative supplier code marking

The coding or marking is done in addition standard marking according to respective project. The alternative supplier code system consists of prefix and followed by supplier codes for hard rubber, soft rubber, carrier, glue, flock, and paint block respectively. The sequence of rubber supplier code will be done according to hardness of the material i.e., the supplier code for hardest rubber comes first and then supplier code for softer rubber. If any of the material is not used during the production, “\_” will be placed in corresponding block. Figure 1 show the scheme for the coding system.

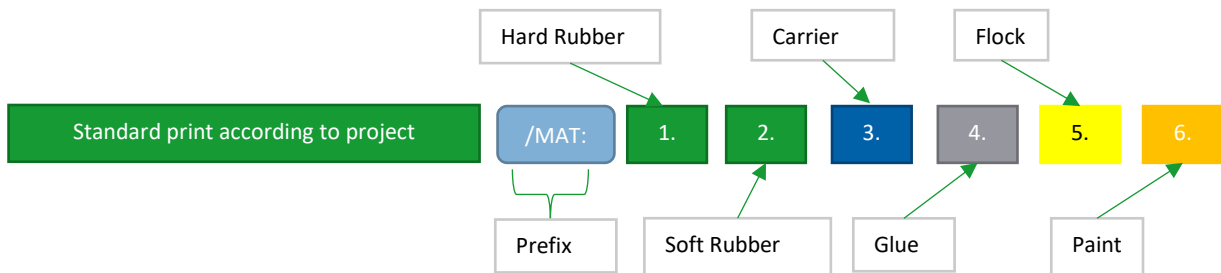


Figure 1 Coding System

Figure 2 shows the example how the coding system will be used (only 1 rubber material is used).

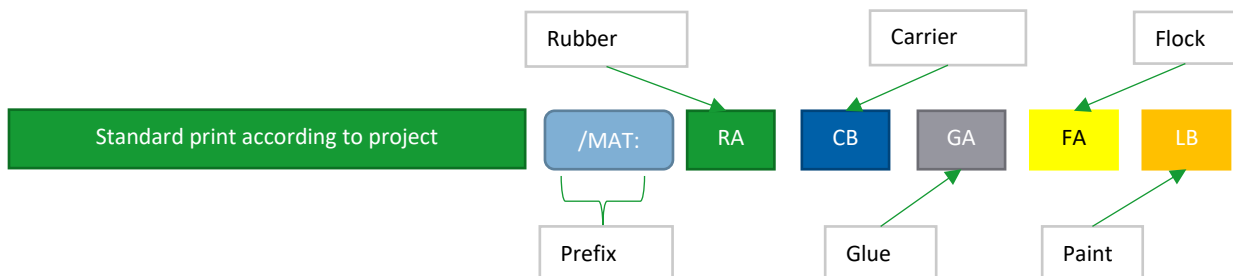


Figure 2 Example of coding system (Supplier codes according to annex 1)

**Print:**

Standard print /MAT: RA CB GA FA LB

**Decipher:**

Standard print /Materials: Rubber: PTE; Carrier: STG; Glue: Henkel; Flock: B+M; Paint: Whitford

Figure 3 shows the example how the coding system will be used in case of 2 rubber materials is used.

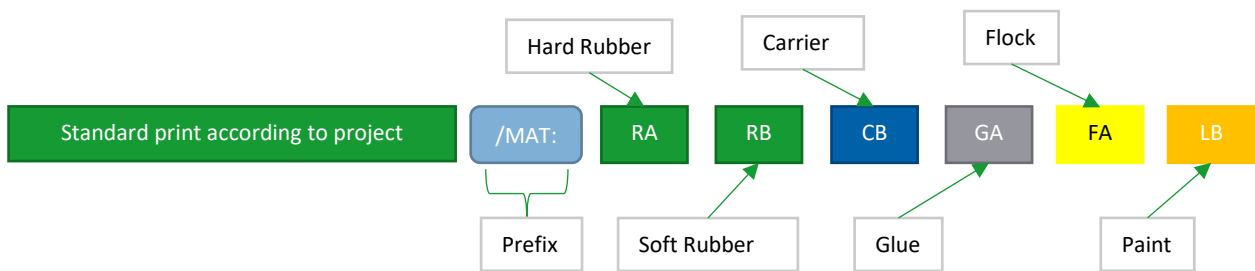


Figure 3 Example of coding system (2 Rubber materials used)

**Print:**

Standard print /MAT: RA RB CB GA FA LB

**Decipher:**

Standard print /Materials: Hard rubber: PTE; Soft rubber: Saargumi; Carrier: STG; Glue: Henkel; Flock: B+M; Paint: Whitford

Figure 4 shows the example how the coding system will be used in case of 3 rubber materials is used.

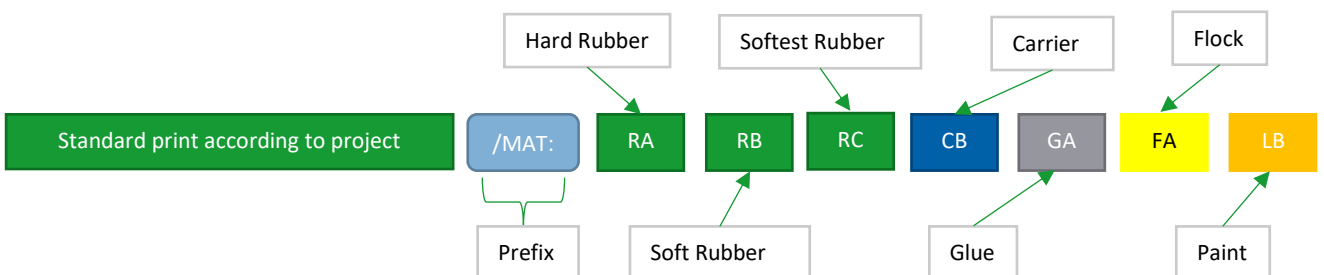


Figure 4 Example of coding system (3 Rubber materials used)

**Print:**

**Standard print** /MAT: RA RB RC CB GA FA LB

**Decipher:**

Standard print /Materials: Hard rubber: PTE; Soft rubber: Saargumi; Softest rubber: Hexpol; Carrier: STG; Glue: Henkel; Flock: B+M; Paint: Whitford

#### 4. ANNEX- 1

In this annex supplier codes are listed.

Supplier codes for rubber materials (R\_)

Supplier	Code
PTE	RA
SAARGUMI	RB
HEXPOL	RC
...	...

Supplier codes for carrier materials (C\_)

Supplier	Code
ACP	CA
STG	CB
...	...

Supplier codes for glue materials (G\_)

Supplier	Code
Henkel	GA
...	...

Supplier codes for Flock materials (F\_)

Supplier	Code
B+M	FA
...	...

Supplier codes for Lack/Paint materials (L\_)

Supplier	Code
Momentiv	LA
Whitford	LB
...	...